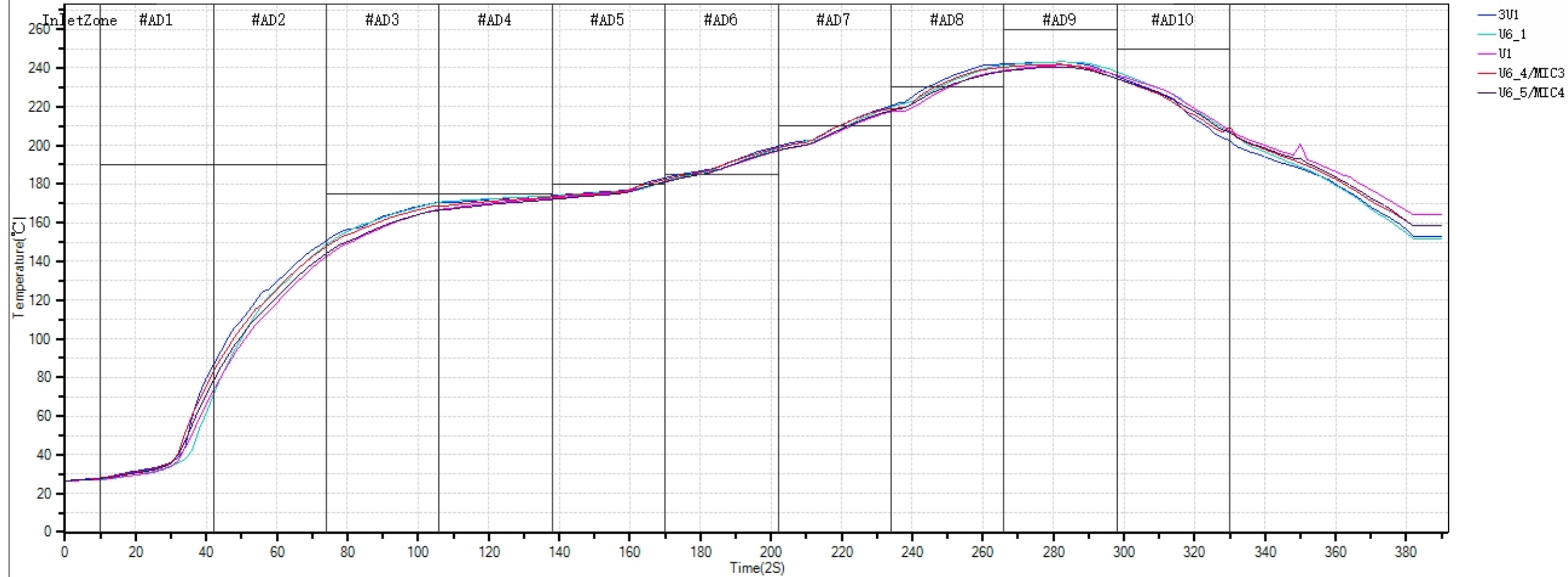


Curve analysis report



TESDATA

生産線別:96.153100T-D1R1A

客 戸:96.153100T-D1R1A

機種名稱:

ProductName:20219228255

TestCycle:2021-09-22 08:52:32

StoveSpeed:100 cm/min

Reflow profile setting demand ;

1. Rise/decrease temperature degree <3 degree/second
2. Max temperature :240-250:
3. 150 degree -180degree time :60-120 second
4. 217 degree upward time 60-90 second

Name	#AD1	#AD2	#AD3	#AD4	#AD5	#AD6	#AD7	#AD8	#AD9	#AD10	
Up °C	190	190	175	175	180	185	210	230	260	250	
Down °C	190	190	175	175	180	185	210	230	260	250	
Name	Name		150-180°C Soaking Time (S) (60-120)		217°C Reflow Time (S) (60-90)		Peak Value °C (240-250)		Max Positive Slope °C/S (0-3S)		Max Negative Slope °C/S (-3-0S)
1	3U1		86		86		245.1		2.51		-1.11
2	U6_1		88		84		244.2		2.47		-1.06
3	U1		88		86		244.4		2.46		-1.21
4	U6_4/MIC3		84		84		244.7		2.51		-1.04
5	U6_5/MIC4		84		88		245.8		2.53		-1.22

PrintTime:2021/9/22 09:08:31